



**Rohm and Haas Canada LP,
a wholly owned subsidiary of
The Dow Chemical Company
Toxics Reduction Act
Public Annual Summary Report
Reporting Year 2013**

Issue Date: 29-May-2014

Purpose	Rohm and Haas Canada LP, a wholly owned subsidiary of The Dow Chemical Company is regulated under the Toxics Reduction Act, 2009 and Ontario Regulation 455/09. The act and regulation require that a summary of data submitted to the Ontario Ministry of the Environment under the Act is made public.	
NPRI Identification Number	2065	
MOE O.Reg 127/01 Identification Number	n/a	
Legal Name and Facility Address of the Owner and Operator of the facility	Rohm and Haas Canada LP 2 Manse Road Toronto, ON M1E 3T9	
Mailing Address	Same as Facility Address	
Number of Full-Time Employees	72	
North American Industry Classification System (NAICS) 2, 4 and 6 digit code	31-33 - Manufacturing 3255 - Paint, Coating and Adhesive Manufacturing 325510 - Paint and Coating Manufacturing	
Public Contact	Shawna M. Bruce Public Affairs Manager Phone: 780.998.8445 Email: smbruce@dow.com	
UTM Coordinates	Easting: 647152 Northing: 4846708 Zone: 17T	
Legal Canadian Parent Company	Rohm and Haas Canada Finance Company 100% Ownership 2 Manse Road Toronto, ON M1E 3T9	
Name of all toxic substances for which plans are required to be prepared	Acrylic Acid (and its salts) Acrylonitrile Acrylamide Ammonia Butyl acrylate Ethyl acrylate	Methyl methacrylate Methylolacrylamide Octylphenol ethoxylates Styrene Sulphuric Acid Zinc (and its compounds)

Acrylic Acid

Substance Name	Acrylic Acid (and its salts)
CAS Number	79-10-7

Date of Toxic Reduction Plan

18-December-2013

Reduction Objective and Target

A reduction of the use and creation of Acrylic Acid and its salts as well as a reduction of emissions, transfer and disposal is not targeted at this point.

Description of Steps and Effectiveness

Not applicable.

Amendments

There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
On a facility basis:	Unit: [Tonnes]	Unit: [Tonnes]	Unit: [%]
Amount that entered the facility as the substance itself or as a constituent of another substance	100 – 1000	100 – 1000	-13.2
Amount of the substance that was created	1-10	1-10	75
Amount contained in product	0-1	0-1	0
Total Quantity Released (All Media)	0.003	0.003	0
Off-site Transfer for Disposal	0.000	0.000	0
Off-site Transfer for Treatment	6.294	3.595	75
Off-site Transfer for Recycling	0.000	0.000	0

Progress Review

Not applicable.

Acrylonitrile

Substance Name	Acrylonitrile
CAS Number	107-13-1

Date of Toxic Reduction Plan

18-December-2013

Reduction Objective and Target A reduction of the use of Acrylonitrile, as well as a reduction of emissions, transfer and disposal is not targeted at this point.

Description of Steps and Effectiveness Not applicable.

Amendments There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
On a facility basis:	Unit:	Unit:	Unit:
	[Tonnes]	[Tonnes]	[%]
Amount that entered the facility as the substance itself or as a constituent of another substance	100 – 1000	1,000 – 10,000	-10.3
Amount of the substance that was created	0 – 1	0 – 1	0
Amount contained in product	0 – 1	0 – 1	40.6
Total Quantity Released (All Media)	0.430	0.744	-42.2
Off-site Transfer for Disposal	0.000	0.000	0
Off-site Transfer for Treatment	0.114	0.101	12.9
Off-site Transfer for Recycling	0.000	0.000	0

Progress Review Not applicable.

Acrylamide

Substance Name	Acrylamide
CAS Number	79-06-1

Date of Toxic Reduction Plan 17-December-2012

Reduction Objective and Target A further reduction of Acrylamide emissions and disposals at this point is not technically feasible but we remain committed to evaluate new technologies as they become available.

Description of Steps and Effectiveness Not applicable.

Amendments There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
On a facility basis:	Unit:	Unit:	Unit:
	[Tonnes]	[Tonnes]	[%]
Amount that entered the facility as the substance itself or as a constituent of another substance	10 – 100	10 – 100	-2.4
Amount of the substance that was created	0 – 1	0 – 1	0
Amount contained in product	0 – 1	0 – 1	-50
Total Quantity Released (All Media)	0.0001	0.0001	0
Off-site Transfer for Disposal	0.000	0.000	0
Off-site Transfer for Treatment	0.034	0.073	-55
Off-site Transfer for Recycling	0.000	0.000	0

Progress Review

Not applicable.

Ammonia

Substance Name	Ammonia (total)
CAS Number	no single CAS RN applies to this substance

Date of Toxic Reduction Plan

18-December-2013

Reduction Objective and Target

A further reduction of Ammonia usage as well as a reduction of emissions and transfers at this point is not technically or economically feasible but we remain committed to evaluate new technologies as they become available.

Description of Steps and Effectiveness

Not applicable.

Amendments

There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
On a facility basis:	Unit:	Unit:	Unit:
	[Tonnes]	[Tonnes]	[%]
Amount that entered the facility as the substance itself or as a constituent of another substance	100 – 1000	100 – 1000	-1.87
Amount of the substance that was created	0 – 1	0 – 1	

Substance Accounting

Cont'ed

	2013	2012	Year over Year change
On a facility basis:	Unit: [Tonnes]	Unit: [Tonnes]	Unit: [%]
Amount contained in product	100 – 1000	100 – 1000	2.47
Total Quantity Released (All Media)	1.631	1.716	-5.0
Off-site Transfer for Disposal	0.000	0.000	
Off-site Transfer for Treatment	0.998	0.958	4.2
Off-site Transfer for Recycling	0.000	0.000	

Progress Review

Not applicable.

Butyl acrylate

Substance Name	Butyl acrylate
CAS Number	141-32-2

Date of Toxic Reduction Plan

18-December-2013

Reduction Objective and Target

A reduction of the use of Butyl acrylate, as well as a reduction of emissions, transfer and disposal is not targeted at this point.

Description of Steps and Effectiveness

Not applicable.

Amendments

There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
On a facility basis:	Unit: [Tonnes]	Unit: [Tonnes]	Unit: [%]
Amount that entered the facility as the substance itself or as a constituent of another substance	10,000 – 100,000	10,000 – 100,000	-6.3
Amount of the substance that was created	0 – 1	0 – 1	0
Amount contained in product	1 – 10	1 – 10	18.4
Total Quantity Released (All Media)	0.180	0.193	-6.7
Off-site Transfer for Disposal	0.000	0.000	0

Substance Accounting
 Cont'd

	2013	2012	Year over Year change
On a facility basis:	Unit: [Tonnes]	Unit: [Tonnes]	Unit: [%]
Off-site Transfer for Treatment	0.003	0.001	210
Off-site Transfer for Recycling	0.000	0.000	0

Progress Review Not applicable.

Ethyl acrylate

Substance Name	Ethyl acrylate
CAS Number	140-88-5

Date of Toxic Reduction Plan 18-December-2013

Reduction Objective and Target A reduction of the use of Ethyl acrylate, as well as a reduction of emissions, transfer and disposal is not targeted at this point.

Description of Steps and Effectiveness Not applicable.

Amendments There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
On a facility basis:	Unit: [Tonnes]	Unit: [Tonnes]	Unit: [%]
Amount that entered the facility as the substance itself or as a constituent of another substance	1,000 – 10,000	1,000 – 10,000	-0.8
Amount of the substance that was created	0 – 1	0 – 1	0
Amount contained in product	0 – 1	0 – 1	3.7
Total Quantity Released (All Media)	0.019	0.046	-59.6
Off-site Transfer for Disposal	0.000	0.000	0
Off-site Transfer for Treatment	0.002	0.001	33.3
Off-site Transfer for Recycling	0.000	0.000	0

Progress Review Not applicable.

Methyl methacrylate

Substance Name	Methyl methacrylate
CAS Number	80-62-6

Date of Toxic Reduction Plan

18-December-2013

Reduction Objective and Target

A reduction of the use of Methyl methacrylate, as well as a reduction of emissions, transfer and disposal is not targeted at this point.

Description of Steps and Effectiveness

Not applicable.

Amendments

There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
	Unit: [Tonnes]	Unit: [Tonnes]	Unit: [%]
On a facility basis:			
Amount that entered the facility as the substance itself or as a constituent of another substance	1,000 – 10,000	1,000 – 10,000	-2.7
Amount of the substance that was created	0 – 1	0 – 1	0
Amount contained in product	0 – 1	0 – 1	-29.7
Total Quantity Released (All Media)	0.086	0.169	-49
Off-site Transfer for Disposal	0.000	0.000	0
Off-site Transfer for Treatment	0.001	0.006	-83
Off-site Transfer for Recycling	0.000	0.000	0

Progress Review

Not applicable.

Methylol acrylamide

Substance Name	N-Methylolacrylamide
CAS Number	924-42-5

Date of Toxic Reduction Plan

18-December-2013

Reduction Objective and Target A reduction of the use of n-Methylolacrylamide, as well as a reduction of emissions, transfer and disposal is not targeted at this point.

Description of Steps and Effectiveness Not applicable.

Amendments There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
On a facility basis:	Unit:	Unit:	Unit:
	[Tonnes]	[Tonnes]	[%]
Amount that entered the facility as the substance itself or as a constituent of another substance	10 – 100	10 – 100	-6.1
Amount of the substance that was created	0 – 1	0 – 1	0
Amount contained in product	0 – 1	0 – 1	21.4
Total Quantity Released (All Media)	0.000	0.000	0
Off-site Transfer for Disposal	0.000	0.000	0
Off-site Transfer for Treatment	0.000	0.000	0
Off-site Transfer for Recycling	0.000	0.000	0

Progress Review Not applicable.

Octylphenol and its ethoxylates

Substance Name	Octylphenol and its ethoxylates
CAS Number	no single CAS RN applies to this substance

Date of Toxic Reduction Plan 18-December-2013

Reduction Objective and Target A reduction of the use of Octylphenol and its ethoxylates, as well as a reduction of emissions, transfer and disposal is not targeted at this point.

Description of Steps and Effectiveness Not applicable.

Amendments There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
On a facility basis:	Unit:	Unit:	Unit:
	[Tonnes]	[Tonnes]	[%]
Amount that entered the facility as the substance itself or as a constituent of another substance	100 – 1,000	100 – 1,000	-2.8
Amount of the substance that was created	0 – 1	0 – 1	0
Amount contained in product	100 – 1,000	100 – 1,000	-3.7
Total Quantity Released (All Media)	0	0.000	0
Off-site Transfer for Disposal	0.000	0.000	0
Off-site Transfer for Treatment	0.166	0.024	592
Off-site Transfer for Recycling	0.000	0.000	0

Progress Review Not applicable.

Styrene

Substance Name	Styrene
CAS Number	100-42-5

Date of Toxic Reduction Plan 18-December-2013

Reduction Objective and Target A reduction of the use of Styrene, as well as a reduction of emissions, transfer and disposal is not targeted at this point.

Description of Steps and Effectiveness Not applicable.

Amendments There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
On a facility basis:	Unit:	Unit:	Unit:
	[Tonnes]	[Tonnes]	[%]
Amount that entered the facility as the substance itself or as a constituent of another substance	1,000 – 10,000	1,000 – 10,000	6.07
Amount of the substance that was created	0 – 1	0 – 1	0

Substance Accounting
 Cont'd

	2013	2012	Year over Year change
On a facility basis:	Unit: [Tonnes]	Unit: [Tonnes]	Unit: [%]
Amount contained in product	0 – 1	0 – 1	66.9
Total Quantity Released (All Media)	1.476	1.206	22.4
Off-site Transfer for Disposal	0.000	0.000	0
Off-site Transfer for Treatment	0.098	0.068	45.2
Off-site Transfer for Recycling	0.000	0.000	0

Progress Review Not applicable.

Sulphuric acid

Substance Name	Sulphuric acid
CAS Number	7664-93-9

Date of Toxic Reduction Plan 18-December-2012

Reduction Objective and Target Through our commitment to Responsible Care®, Rohm and Haas Canada LP is committed to continuously improve our operations. We intend to reduce Sulfuric Acid usage by improving utility usage of our process.

We are targeting a reduction of 1,800 kg of Sulfuric Acid by reducing the amount of deionized water used in the manufacturing process.

Description of Steps and Effectiveness Activity: Reduce deionized water usage.
 Process changes were scoped and water line labelling was reviewed. Once implemented the process changes will reduce deionized water usage.

Amendments There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
On a facility basis:	Unit: [Tonnes]	Unit: [Tonnes]	Unit: [%]
Amount that entered the facility as the substance itself or as a constituent of another substance	10 – 100	10 – 100	14.5
Amount of the substance that was created	0 – 1	0 – 1	0

Substance Accounting
 Cont'ed

	2013	2012	Year over Year change
On a facility basis:	Unit:	Unit:	Unit:
	[Tonnes]	[Tonnes]	[%]
Amount contained in product	0 – 1	0 – 1	0
Total Quantity Released (All Media)	0.0004	0.0004	0
Off-site Transfer for Disposal	0.000	0.000	0
Off-site Transfer for Treatment	0.000	0.000	0
Off-site Transfer for Recycling	0.000	0.000	0

Progress Review

The 2013 over 2012 reduction is caused by regular year over year fluctuations in process conditions and demand.

Zinc (and its compounds)

Substance Name	Zinc (and its compounds)
CAS Number	no single CAS RN applies to this substance

Date of Toxic Reduction Plan

17-December-2012

Reduction Objective and Target

A further reduction of Zinc emissions and disposals at this point is not feasible but we remain committed to evaluate new technologies as they become available.

Description of Steps and Effectiveness

Not applicable.

Amendments

There have been no amendments to the plan in the reporting period.

Substance Accounting

	2013	2012	Year over Year change
On a facility basis:	Unit:	Unit:	Unit:
	[Tonnes]	[Tonnes]	[%]
Amount that entered the facility as the substance itself or as a constituent of another substance	100 – 1000	100 – 1000	3.7
Amount of the substance that was created	0 – 1	0 – 1	0
Amount contained in product	100 – 1000	100 – 1000	3.5
Total Quantity Released (All Media)	0.000	0.000	0

Substance Accounting
Cont'ed

	2013	2012	Year over Year change
On a facility basis:	Unit:	Unit:	Unit:
	[Tonnes]	[Tonnes]	[%]
Off-site Transfer for Disposal	0.013	0.013	0
Off-site Transfer for Treatment	0.122	0.091	17
Off-site Transfer for Recycling	0.000	0.000	

Progress Review

Not applicable.

Annual Report Certification Statement

As of May 30, 2014, I certify that I have read the report on the toxic substance reduction plan for Acrylic Acid (and its salts); Acrylonitrile; Acrylamide; Ammonia (total); Butyl acrylate; Ethyl acrylate; Methyl methacrylate; Methylol acrylamide; Octylphenol ethoxylates; Styrene; Sulphuric Acid and Zinc (and its compounds) and am familiar with their contents and to my knowledge the information contained in the report is factually accurate and the report complies with the Toxic Reduction Act, 2009 and Ontario Regulation 455/09 (General) made under the Act.

Greg Johnston (original signature on file)
 Greg Johnston, Site Leader, Rohm and Haas Canada LP

30-May-2014
 Date