**THE DOW CHEMICAL COMPANY**  
**SALES SPECIFICATION**

Date Printed: 2016-10-12  
Effective Date: 04/15/2016  
Supersedes Date: 03/09/2012

Name: Aromatic Oil - E  
Specification Number: 000000008915  
Previous Specified Material: 00008915

## Final Testing Requirements

<table>
<thead>
<tr>
<th>Test and Test Condition</th>
<th>Limit</th>
<th>Unit</th>
<th>Method</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sp Gr @ 60/60degF</td>
<td>0.990 Max</td>
<td></td>
<td>ASTM D4052</td>
<td>1</td>
</tr>
<tr>
<td>Sulfur, Total</td>
<td>0.25 Max</td>
<td>WT%</td>
<td>ASTM D3120</td>
<td></td>
</tr>
<tr>
<td>Chlorides, Total</td>
<td>10 Max</td>
<td>ppm wt</td>
<td>UOP 779</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>60 Min</td>
<td>°C</td>
<td>ASTM D93</td>
<td></td>
</tr>
<tr>
<td>Viscosity, Kin @ 50C</td>
<td>Report</td>
<td>cSt</td>
<td>ASTM D445</td>
<td>2</td>
</tr>
</tbody>
</table>

**Final Testing Requirements Notes:**  
1. Sp Gr = Specific Gravity  
2. Kin @ 50C = Kinematic at 50 degC

**General Notes**

1. Typical values:  
   - Kinematic viscosity: 3.893 cSt at 50 degr.C, ASTM D445  
   - Pour point: - 45 deg C, ASTM D97

**External Notes**

1. On request, a certificate of analyses will be sent to the receiving location.

READ PRECAUTIONARY INFORMATION AND MATERIAL SAFETY SHEETS. THIS PRODUCT IS SHIPPED IN COMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS REGARDING CLASSIFICATION, PACKAGING, SHIPPING AND LABELING.
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