PARALOID™ B-72 Thermoplastic Solution Resin (50%)
General Purpose Durable, Non-Yellowing, Low Reactivity Polymer

Introduction

PARALOID™ B-72 Thermoplastic Solution Resin (50%) can be applied in either clear or pigmented coatings by a variety of application methods and can be either air-dried or force-dried. The durability and non-yellowing characteristics of PARALOID™ B-72 Thermoplastic Solution Resin (50%) make it valuable for use in pigmented coatings as PARALOID™ B-72 Thermoplastic Solution Resin (50%) has low reactivity with sensitive phosphorescent and luminescent pigments. It also had wide utility in the graphic arts and aerosol coatings markets.

PARALOID™ B-72 Thermoplastic Solution Resin (50%) is compatible with other film-forming materials, such as vinyls, cellulosics, chlorinated rubbers, and silicones. It can be used in combination with them to produce coatings with a wide variety of characteristics.

PARALOID™ B-72 Thermoplastic Solution Resin is supplied at 50% solids in Toluene. A solid grade is also available.

Typical Physical Properties¹

<table>
<thead>
<tr>
<th>Property</th>
<th>Typical Values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solids Content, Weight, %</td>
<td>50</td>
</tr>
<tr>
<td>Solvent</td>
<td>Toluene</td>
</tr>
<tr>
<td>Density, US lbs/gal (25°C)</td>
<td>8.3</td>
</tr>
<tr>
<td>Viscosity, cPs (25°C)</td>
<td>2500 - 5500</td>
</tr>
<tr>
<td>Flash Point, °C</td>
<td>6.7 PMCC</td>
</tr>
<tr>
<td>Molecular Weight, Avg.</td>
<td>105,000</td>
</tr>
<tr>
<td>Solubility Parameter</td>
<td>9.3</td>
</tr>
<tr>
<td>Tg, °C</td>
<td>40</td>
</tr>
<tr>
<td>Ultimate Hardness of Clear Films, KHN</td>
<td>10 - 11</td>
</tr>
<tr>
<td>Chemical Composition</td>
<td>EMA Copolymer</td>
</tr>
</tbody>
</table>

¹ These properties are typical but do not constitute specifications.
Safe Handling Information

The Dow Chemical Company Material Safety Data Sheets (MSDS) contain pertinent information that you may need to protect your employees and customers against any known health or safety hazards associated with our products. Under the OSHA Hazard Communication Standard, workers must have access to and understand MSDS on all hazardous substances to which they are exposed. Thus, it is important that you provide appropriate training and information to your employees and make sure they have available to them MSDS on any hazardous products in their workplace.

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Updated MSDS are sent upon revision to all customers of record. In addition, MSDS are sent annually to all customers receiving products deemed hazardous under the Superfund Amendments and Reauthorization Act.

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Handling Precautions

Before using this product, consult the Material Safety Data Sheet (MSDS)/Safety Data Sheet (SDS) for details on product hazards, recommended handling precautions and product storage.

CAUTION! Keep combustible and/or flammable products and their vapors away from heat, sparks, flames and other sources of ignition including static discharge. Processing or operating at temperatures near or above product flashpoint may pose a fire hazard. Use appropriate grounding and bonding techniques to manage static discharge hazards.

CAUTION! Failure to maintain proper volume level when using immersion heaters can expose tank and solution to excessive heat resulting in a possible combustion hazard, particularly when plastic tanks are used.

Storage

Store products in tightly closed original containers at temperatures recommended on the product label.

Disposal Considerations

Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.

It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Technical Representative for more information.

Product Stewardship

Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products – from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

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